

AFFILIATED INSTITUTIONS

ANNA UNIVERSITY OF TECHNOLOGY CHENNAI :: CHENNAI 600 113

CURRICULUM 2010

B.E. MECHANICAL ENGINEERING

CURRICULA AND SYLLABI FOR III & IV SEMESTERS

SEMESTER III

(Applicable to the students admitted from the Academic year 2010 – 2011 onwards)

Code No.	Course Title	L	T	P	C
THEORY					
181301	Transforms And Partial Differential Equation	3	1	0	4
114306	Manufacturing Technology – I	3	0	0	3
113301	Engineering Thermodynamics	3	1	0	4
113302	Kinematics of Machinery	3	1	0	4
113303	Fluid Mechanics and Machinery	3	1	0	4
131305	Electrical Drives and Controls	3	0	0	3
PRACTICAL					
114355	Manufacturing Technology Lab – I	0	0	3	2
113351	Fluid Mechanics and Machinery Laboratory	0	0	3	2
131354	Electrical Engineering Laboratory	0	0	3	2

SEMESTER IV

(Applicable to the students admitted from the Academic year 2010 – 2011 onwards)

Code No.	Course Title	L	T	P	C
THEORY					
181402	Statistics and Numerical Methods	3	1	0	4
113401	Heat and Mass Transfer	3	1	0	4
114405	Manufacturing Technology – II	3	0	0	3
113402	Engineering Materials and Metallurgy	3	0	0	3
113403	Strength of Materials	3	1	0	4
113405	Electronics and Microprocessors	3	0	0	3
PRACTICAL					
114455	Manufacturing Technology Lab – II	0	0	3	2
113451	Strength of Materials Lab	0	0	3	2
113452	Computer Aided Machine Drawing Laboratory	0	0	4	2

181301 TRANSFORMS AND PARTIAL DIFFERENTIAL EQUATION 3 1 0 4
(Common to all branches)

OBJECTIVES

The course objective is to develop the skills of the students in the areas of Transforms and Partial Differential Equations. This will be necessary for their effective studies in a large number of engineering subjects like heat conduction, communication systems, electro-optics and electromagnetic theory. The course will also serve as a prerequisite for post graduate and specialized studies and research.

UNIT I FOURIER SERIES 9 + 3

Dirichlet's conditions – General Fourier series – Odd and even functions – Half range sine series – Half range cosine series – Complex form of Fourier Series – Parseval's identify – Harmonic Analysis.

UNIT II FOURIER TRANSFORMS 9 + 3

Fourier integral theorem (without proof) – Fourier transform pair – Sine and Cosine transforms – Properties – Transforms of simple functions – Convolution theorem – Parseval's identity.

UNIT III PARTIAL DIFFERENTIAL EQUATIONS 9 + 3

Formation of partial differential equations – Lagrange's linear equation – Solutions of standard types of first order partial differential equations - Linear partial differential equations of second and higher order with constant coefficients.

UNIT IV APPLICATIONS OF PARTIAL DIFFERENTIAL EQUATIONS 9 + 3

Solutions of one dimensional wave equation – One dimensional equation of heat conduction – Steady state solution of two-dimensional equation of heat conduction (Insulated edges excluded) – Fourier series solutions in cartesian coordinates.

UNIT V Z-TRANSFORMS AND DIFFERENCE EQUATIONS 9 + 3

Z-transforms - Elementary properties – Inverse Z-transform – Convolution theorem - Formation of difference equations – Solution of difference equations using Z-transform.

Lectures : 45 Tutorials : 15 Total : 60

TEXT BOOKS

1. Grewal, B.S, '*Higher Engineering Mathematics*' 40th Edition, Khanna publishers, Delhi, (2007)

REFERENCES

1. Bali.N.P and Manish Goyal '*A Textbook of Engineering Mathematics*', Seventh Edition, Laxmi Publications(P) Ltd. (2007)
2. Ramana.B.V. '*Higher Engineering Mathematics*' Tata Mc-GrawHill Publishing Company limited, New Delhi (2007).
3. Glyn James, '*Advanced Modern Engineering Mathematics*', Third edition-Pearson Education (2007).
4. Erwin Kreyszig '*Advanced Engineering Mathematics*', Eighth edition-Wiley India (2007).

OBJECTIVE

To introduce the students the concepts of some basic manufacturing processes and fabrication techniques, such as metal casting, metal joining, metal forming and plastics component manufacture.

UNIT I METAL CASTING PROCESSES 9(L)

Sand casting – Sand moulds - Type of patterns – Pattern materials – Pattern allowances – Types of Moulding sand – Properties – Core making – Methods of Sand testing – Moulding machines – Types of moulding machines - Melting furnaces – Working principle of Special casting processes – Shell, investment casting – Ceramic mould – Lost Wax process – Pressure die casting – Centrifugal casting – CO₂ process – Sand Casting defects – Inspection methods

UNIT II JOINING PROCESSES 9(L)

Fusion welding processes – Types of Gas welding – Equipments used – Flame characteristics – Filler and Flux materials - Arc welding equipments - Electrodes – Coating and specifications – Principles of Resistance welding – Spot/butt, seam welding – Percussion welding - Gas metal arc welding – Flux cored – Submerged arc welding – Electro slag welding – TIG welding – Principle and application of special welding processes - Plasma arc welding – Thermit welding – Electron beam welding – Friction welding – Diffusion welding – Weld defects – Brazing and soldering process – Methods and process capabilities – Filler materials and fluxes – Types of Adhesive bonding.

UNIT III BULK DEFORMATION PROCESSES 9(L)

Hot working and cold working of metals – Forging processes – Open, impression and closed die forging – Characteristics of the process – Types of Forging Machines – Typical forging operations – Rolling of metals – Types of Rolling mills - Flat strip rolling – Shape rolling operations – Defects in rolled parts - Principle of rod and wire drawing - Tube drawing — Principles of Extrusion – Types of Extrusion – Hot and Cold extrusion — Equipments used.

UNIT IV SHEET METAL PROCESSES 9(L)

Sheet metal characteristics - Typical shearing operations, bending and drawing operations – Stretch forming operations — Formability of sheet metal – Test methods – Working principle and application of special forming processes - Hydro forming – Rubber pad forming – Metal spinning – Introduction to Explosive forming, Magnetic pulse forming, Peen forming, Super plastic forming.

UNIT V MANUFACTURING OF PLASTIC COMPONENTS 9(L)

Types of plastics - Characteristics of the forming and shaping processes – Moulding of Thermoplastics – Working principles and typical applications of - Injection moulding – Plunger and screw machines – Compression moulding, Transfer moulding - Typical industrial applications – Introduction to Blow moulding – Rotational moulding – Film blowing – Extrusion - Thermoforming, - Bonding of Thermoplastics.

Total Number of Periods: L= 45 T= 0 45

TEXT BOOK

1. Hajra Choudhury, "Elements of Workshop Technology, Vol. I and II", Media Promoters Pvt Ltd., Mumbai, 2001
2. S.Gowri, P.Hariharan, and A.Suresh Babu, "Manufacturing Technology 1", Pearson Education , 2008.

REFERENCE BOOKS

1. B.S. Magendran Parashar & R.K. Mittal,"Elements of Manufacturing Processes", Prentice Hall of India, 2003.
2. P.N. Rao,"Manufacturing Technology",Tata McGraw-Hill Publishing Limited, II Edition, 2002.
3. P.C. Sharma, "A text book of production technology",S. Chand and Company, IV Edition, 2003.
4. Begman, 'Manufacturing Process", John Wiley & Sons, VIII Edition, 2005.
5. Serope Kalpajian, Steven R.Schmid, Manufacturing Engineering and Technology, Pearson Education, Inc. 2002(Second Indian Reprint).
6. Beddoes.J and Bibby M.J, 'Principles of Metal Manufacturing Processes', Elsevier, 2006.
7. Rajput R.K, 'A text book of Manufacturing Technology', Lakshmi Publications, 2007.

OBJECTIVE

To achieve an understanding of principles of thermodynamics and to be able to use it in accounting for the bulk behaviour of the simple physical systems.

To provide in-depth study of thermodynamic principles, thermodynamics of state, basic thermodynamic relations, Principle of Psychrometry & Properties of pure substances

To enlighten the basic concepts of vapour power cycles.

UNIT I BASIC CONCEPT AND FIRST LAW 9(L)+3(T)

Basic concepts - concept of continuum, macroscopic approach, Thermodynamic systems - closed, open and isolated. Property, state, path and process, quasi-static process, work, modes of work, Zeroth law of thermodynamics – concept of temperature and heat. Concept of ideal and real gases. First law of thermodynamics – application to closed and open systems, internal energy, specific heat capacities, enthalpy, steady flow process with reference to various thermal equipments.

UNIT II SECOND LAW 9(L)+3(T)

Second law of thermodynamics – Kelvin's and Clausius statements of second law. Reversibility and irreversibility. Carnot theorem, Carnot cycle, reversed Carnot cycle, efficiency, COP. Thermodynamic temperature scale, Clausius inequality, concept of entropy, entropy of ideal gas, principle of increase of entropy – availability.

UNIT III PROPERTIES OF PURE SUBSTANCE AND STEAM POWER CYCLE 9(L)+3(T)

Properties of pure substances – Thermodynamic properties of pure substances in solid, liquid and vapour phases, phase rule, P-V, P-T, T-V, T-S, H-S diagrams, PVT surfaces, thermodynamic properties of steam. Calculations of work done and heat transfer in non-flow and flow processes. Standard Rankine cycle, Reheat and regenerative cycle.

UNIT IV IDEAL AND REAL GASES AND THERMODYNAMIC RELATIONS 9(L)+3(T)

Gas mixtures – properties ideal and real gases, equation of state, Avagadro's Law, Vander Waal's equation of state, compressibility factor, compressibility chart – Dalton's law of partial pressure, exact differentials, T-D relations, Maxwell's relations, Clausius Clapeyron equations, Joule –Thomson coefficient.

UNIT V PSYCHROMETRY 9(L)+3(T)

Psychrometry and psychrometric charts, property calculations of air vapour mixtures. Psychrometric process – Sensible heat exchange processes. Latent heat exchange processes. Adiabatic mixing, evaporative cooling

Total Number of Periods: L= 45 T= 15 60

(Use of standard thermodynamic tables, Mollier diagram, Psychrometric chart and Refrigerant property tables are permitted)

TEXT BOOKS

1. Nag.P.K., "Engineering Thermodynamics", Tata McGraw-Hill, New Delhi, 1998.
2. Cengel, 'Thermodynamics – An Engineering Approach' Third Edition – 2003 – Tata McGraw Hill, New Delhi.

REFERENCE BOOKS

1. Holman.J.P., "Thermodynamics", 3rd Ed. McGraw-Hill, 1995.
2. Venwylen and Sontag, "Classical Thermodynamics", Wiley Eastern, 1987
3. Arora C.P, " Thermodynamics", Tata McGraw-Hill, New Delhi, 2003.
4. Merala C, Pother, Craig W, Somerton, " Thermodynamics for Engineers", Schaum Outline Series, Tata McGraw-Hill, New Delhi, 2004.

TEXT BOOKS

1. Ambekar A. G., Mechanism and Machine Theory, Prentice Hall of India, New Delhi, 2007.
2. Uicker J.J., Pennock G.R., Shigley J.E., "Theory of Machines and Mechanisms"(Indian Edition), Oxford University Press, 2003.

REFERENCE BOOKS

1. Thomas Bevan, "Theory of Machines", CBS Publishers and Distributors, 1984.
2. Ramamurti, V., 'Mechanism and Machine Theory", Second Edition, Narosa Publishing House, 2005
3. Ghosh A and A.K.Mallick, "Theory of Mechanisms and Machines", Affiliated East-West Pvt. Ltd., New Delhi, 1998.
4. Rao J.S and Dukkupati R.V, "Mechanism and Machine Theory", Wiley-Eastern Ltd., New Delhi, 1992.
5. John Hannah and Stephens R.C, "Mechanics of Machines", Viva Low-Prices Student Edition, 1999

BIS Codes of Practice/Useful Websites

1. IS 2458 : 2001, Vocabulary of Gear Terms – Definitions Related to Geometry
2. IS 2467 : 2002 (ISO 701: 1998), International Gear Notation – Symbols for Geometric Data.
3. IS 5267 : 2002 Vocabulary of Gear Terms – Definitions Related to Worm Gear Geometry.
4. IS 5037 : Part 1 : 2004, Straight Bevel Gears for General Engineering and Heavy Engineering - Part 1: Basic Rack.
5. IS 5037 : Part 2 : 2004, Straight Bevel Gears for General Engineering and Heavy Engineering - Part 2: Module and Diametral Pitches.

WEBSITE: www.howstuffworks.com

(Common to Aeronautical, Mechanical, Automobile & Production)

OBJECTIVES

- a. The student is introduced to the mechanics of fluids through a thorough understanding of the properties of the fluids. The dynamics of fluids is introduced through the control volume approach which gives an integrated understanding of the transport of mass, momentum and energy.
- b. The applications of the conservation laws to flow through pipes and hydraulics machines are studied

UNIT I INTRODUCTION 12

Units & Dimensions. Properties of fluids – Specific gravity, specific weight, viscosity, compressibility, vapour pressure and gas laws – capillarity and surface tension. Flow characteristics: concepts of system and control volume. Application of control volume to continuity equation, energy equation, momentum equation and moment of momentum equation.

UNIT II FLOW THROUGH CIRCULAR CONDUITS 12

Laminar flow through circular conduits and circular annuli. Boundary layer concepts. Boundary layer thickness. Hydraulic and energy gradient. Darcy – Weisbach equation. Friction factor and Moody diagram. Commercial pipes. Minor losses. Flow through pipes in series and in parallel.

UNIT III DIMENSIONAL ANALYSIS 9

Dimension and units: Buckingham's Π theorem. Discussion on dimensionless parameters. Models and similitude. Applications of dimensionless parameters.

UNIT IV ROTO DYNAMIC MACHINES 16

Homologous units. Specific speed. Elementary cascade theory. Theory of turbo machines. Euler's equation. Hydraulic efficiency. Velocity components at the entry and exit of the rotor. Velocity triangle for single stage radial flow and axial flow machines. Centrifugal pumps, turbines, performance curves for pumps and turbines.

UNIT V POSITIVE DISPLACEMENT MACHINES 11

Reciprocating pumps, Indicator diagrams, Work saved by air vessels. Rotary pumps. Classification. Working and performance curves.

TOTAL :60 PERIODS

TEXT BOOKS:

1. Streeter. V. L., and Wylie, E.B., Fluid Mechanics, McGraw Hill, 1983.
2. Rathakrishnan. E, Fluid Mechanics, Prentice Hall of India (II Ed.), 2007.

REFERENCES:

1. Ramamritham. S, Fluid Mechanics, Hydraulics and Fluid Machines, Dhanpat Rai & Sons, Delhi, 1988.
2. Kumar. K.L., Engineering Fluid Mechanics (VII Ed.) Eurasia Publishing House (P) Ltd., New Delhi, 1995.
3. Bansal, R.K., Fluid Mechanics and Hydraulics Machines, Laxmi Publications (P) Ltd., New Delhi.

OBJECTIVES

- To understand the basic concepts of different types of electrical machines and their performance.
- To study the different methods of starting D.C motors and induction motors.
- To study the conventional and solid-state drives

UNIT I INTRODUCTION 8(L)

Basic Elements – Types of Electric Drives – factors influencing the choice of electrical drives – heating and cooling curves – Loading conditions and classes of duty – Selection of power rating for drive motors with regard to thermal overloading and Load variation factors

UNIT II DRIVE MOTOR CHARACTERISTICS 9(L)

Mechanical characteristics – Speed-Torque characteristics of various types of load and drive motors – Braking of Electrical motors – DC motors: Shunt, series and compound - single phase and three phase induction motors.

UNIT III STARTING METHODS 8(L)

Types of D.C Motor starters – Typical control circuits for shunt and series motors – Three phase squirrel cage and slip ring induction motors.

UNIT IV CONVENTIONAL AND SOLID STATE SPEED CONTROL OF D.C. DRIVES 10(L)

Speed control of DC series and shunt motors – Armature and field control, Ward-Leonard control system - Using controlled rectifiers and DC choppers –applications.

UNIT V CONVENTIONAL AND SOLID STATE SPEED CONTROL OF A.C. DRIVES 10(L)

Speed control of three phase induction motor – Voltage control, voltage / frequency control, slip power recovery scheme – Using inverters and AC voltage regulators – applications.

TOTAL NUMBER OF PERIODS: L= 45 T= 0 45

TEXT BOOKS

1. VEDAM SUBRAHMANYAM, “Electric Drives (concepts and applications)”, Tata McGraw-Hill, 2001
2. NAGRATH.I.J. & KOTHARI.D.P, “Electrical Machines”, Tata McGraw-Hill, 1998

REFERENCE BOOKS

1. PILLAI.S.K “A first course on Electric drives”, Wiley Eastern Limited, 1998
2. M.D.SINGH, K.B.KHANCHANDANI, “Power Electronics”, Tata McGraw-Hill, 1998
3. H.Partab, “Art and Science and Utilisation of electrical energy”, Dhanpat Rai and Sons, 1994

OBJECTIVE

To gain hands on experience on working of general purpose machine tools and on various manufacturing processes.

UNIT I
LATHE

- 1.1. Facing, plain turning and step turning
- 1.2. Taper turning using compound rest, Tailstock set over, etc
- 1.3. Single and Multi-start V thread, cutting and knurling
- 1.4. Boring and internal thread cutting.

UNIT II**WELDING EXERCISES**

- 2.1. Horizontal, Vertical and Overhead welding.
- 2.2. Gas Cutting, Gas Welding
- 2.3. Brazing - for demonstration purpose

UNIT III**SHEET METAL WORK**

- 3.1. Fabrication of sheet metal tray
- 3.2. Fabrication of a funnel

UNIT IV**PREPARATION OF SAND MOULD**

- 4.1. Mould with solid, split patterns
- 4.2. Mould with loose-piece pattern
- 4.3. Mould with Core

UNIT V**PLASTIC MOULDING**

- 5.1 Injection Moulding- for demonstration purpose

Total Number of Periods: P=45 Periods

LIST OF EQUIPMENTS

1.	Centre Lathe with accessories	15
2.	Welding	
2.1	Arc welding machine	04
2.2	Gas welding machine	01
2.3	Brazing machine	01
3.	Sheet Metal Work facility	
3.1	Hand Shear 300mm	01
3.2	Bench vice	05
3.3	Standard tools and calipers for sheet metal work	05
4	Sand moulding Facility	
4.1	Moulding Table	05
4.2	Moulding boxes, tools and patterns	05
5	Plastic Moulding	
5.1	Injection Moulding Machine	01

LIST OF EXPERIMENTS

1. Determination of the Coefficient of discharge of given Orifice meter.
2. Determination of the Coefficient of discharge of given Venturi meter.
3. Calculation of the rate of flow using Rota meter.
4. Determination of friction factor for a given set of pipes.
5. Conducting experiments and drawing the characteristic curves of centrifugal pump / submergible pump
6. Conducting experiments and drawing the characteristic curves of reciprocating pump.
7. Conducting experiments and drawing the characteristic curves of Gear pump.
8. Conducting experiments and drawing the characteristic curves of Pelton wheel.
9. Conducting experiments and drawing the characteristics curves of Francis turbine.
10. Conducting experiments and drawing the characteristic curves of Kaplan turbine.

LIST OF EQUIPMENT

(for a batch of 30 students)

1. Orifice meter setup
2. Venturi meter setup
3. Rotameter setup
4. Pipe Flow analysis setup
5. Centrifugal pump/submergible pump setup
6. Reciprocating pump setup
7. Gear pump setup
8. Pelton wheel setup
9. Francis turbine setup
10. Kaplan turbine setup

Quantity: one each.

Total Number of Periods: P=45

LIST OF EXPERIMENTS

1. Load test on DC Shunt & DC Series motor
2. O.C.C & Load characteristics of DC Shunt and DC Series generator
3. Speed control of DC shunt motor (Armature, Field control)
4. Load test on single phase transformer
5. O.C & S.C Test on a single phase transformer
6. Regulation of an alternator by EMF & MMF methods.
7. V curves and inverted V curves of synchronous Motor
8. Load test on three phase squirrel cage Induction motor
9. Speed control of three phase slip ring Induction Motor
10. Load test on single phase Induction Motor.
11. Study of DC & AC Starters

LIST OF EQUIPMENT*(for batch of 30 students)*

Equipment	-	No.
1. DC Shunt motor	-	2
2. DC Series motor	-	1
3. DC shunt motor-DC Shunt Generator set	-	1
4. DC Shunt motor-DC Series Generator set	-	1
5. Single phase transformer	-	2
6. Three phase alternator	-	2
7. Three phase synchronous motor	-	1
8. Three phase Squirrel cage Induction motor	-	1
9. Three phase Slip ring Induction motor	-	1
10. Single phase Induction motor	-	1

Total Number of Periods: P=45

113401

HEAT AND MASS TRANSFER

3 1 0 4

UNIT I CONDUCTION

11(L)+3(T)

Basic Concepts – Mechanism of Heat Transfer – Conduction, Convection and Radiation – Fourier Law of Conduction - General Differential equation of Heat Conduction — Cartesian and Cylindrical Coordinates – One Dimensional Steady State Heat Conduction – Conduction through Plane Wall, Cylinders and Spherical systems – Composite Systems – Conduction with Internal Heat Generation – Extended Surfaces – Unsteady Heat Conduction – Lumped Analysis – Use of Heislers Chart.

UNIT II CONVECTION

10(L)+3(T)

Basic Concepts –Heat Transfer Coefficients – Boundary Layer Concept – Types of Convection – Forced Convection – Dimensional Analysis – External Flow – Flow over Plates, Cylinders and Spheres – Internal Flow – Laminar and Turbulent Flow – Combined Laminar and Turbulent – Flow over Bank of tubes – Free Convection – Dimensional Analysis – Flow over Vertical Plate, Horizontal Plate, Inclined Plate, Cylinders and Spheres.

UNIT III PHASE CHANGE HEAT TRANSFER AND HEAT EXCHANGERS

9(L)+3(T)

Nusselts theory of condensation-pool boiling, flow boiling, correlations in boiling and condensation. Types of Heat Exchangers – Heat Exchanger Analysis – LMTD Method and NTU - Effectiveness – Overall Heat Transfer Coefficient – Fouling Factors.

UNIT IV RADIATION

8(L)+3(T)

Basic Concepts, Laws of Radiation – Stefan Boltzman Law, Kirchoffs Law –Black Body Radiation –Grey body radiation -Shape Factor Algebra – Electrical Analogy – Radiation Shields –Introduction to Gas Radiation

UNIT V MASS TRANSFER

7(L)+3(T)

Basic Concepts – Diffusion Mass Transfer – Fick’s Law of Diffusion – Steady state Molecular Diffusion – Convective Mass Transfer – Momentum, Heat and Mass Transfer Analogy – Convective Mass Transfer Correlations

Total Number of Periods: L= 45

T= 15

60 periods

TEXT BOOKS

1. Sachdeva R C, “Fundamentals of Engineering Heat and Mass Transfer” New Age International, 1995.
2. Frank P. Incropera and David P. DeWitt, “Fundamentals of Heat and Mass Transfer”, John Wiley and Sons, 1998.

REFERENCE BOOKS

1. Yadav R “Heat and Mass Transfer” Central Publishing House, 1995.
2. Ozisik M.N, “Heat Transfer”, McGraw-Hill Book Co., 1994.
3. Nag P.K, “ Heat Transfer”, Tata McGraw-Hill, New Delhi, 2002
4. Holman J.P “Heat and Mass Transfer” Tata McGraw-Hill, 2000.
5. Kothandaraman C.P “Fundamentals of Heat and Mass Transfer” New Age International, New Delhi, 1998

OBJECTIVE

To understand the concept and basic mechanics of metal cutting, working of standard machine tools such as lathe, shaping and allied machines, milling, drilling and allied machines, grinding and allied machines and broaching

To understand the basic concepts of computer numerical control (CNC) machine tool and CNC programming.

UNIT I THEORY OF METAL CUTTING 9(L)

Introduction: material removal processes, types of machine tools – theory of metal cutting: chip formation, orthogonal cutting, cutting tool materials, tool wear, tool life, surface finish, cutting fluids.

Unit II CENTRE LATHE AND SPECIAL PURPOSE LATHES 9(L)

Centre lathe, constructional features, cutting tool geometry, various operations, taper turning methods, thread cutting methods, special attachments, machining time and power estimation. Capstan and turret lathes – automats – single spindle, Swiss type, automatic screw type, multi spindle - Turret Indexing mechanism, Bar feed mechanism.

UNIT III OTHER MACHINE TOOLS 9(L)

Reciprocating machine tools: shaper, planer, slotter - Milling : types, milling cutters, operations - Hole making : drilling - Quill mechanism , Reaming, Boring, Tapping - Sawing machine: hack saw, band saw, circular saw; broaching machines: broach construction – push, pull, surface and continuous broaching machines

UNIT IV ABRASIVE PROCESSES AND GEAR CUTTING 9(L)

Abrasive processes: grinding wheel – specifications and selection, types of grinding process – cylindrical grinding, surface grinding, centreless grinding – honing, lapping, super finishing, polishing and buffing, abrasive jet machining - Gear cutting, forming, generation, shaping, hobbing.

UNIT V CNC MACHINE TOOLS AND PART PROGRAMMING 9(L)

Numerical control (NC) machine tools – CNC: types, constructional details, special features – design considerations of CNC machines for improving machining accuracy – structural members – slide ways – linear bearings – ball screws – spindle drives and feed drives. Part programming fundamentals – manual programming – computer assisted part programming.

Total Number of Periods: L=45

T= 0

45 Periods

TEXT BOOKS

1. Hajra Choudry, "Elements of Work Shop Technology – Vol. II", Media Promoters. 2002
2. HMT – "Production Technology", Tata McGraw-Hill, 1998.

REFERENCE BOOKS

1. Rao, P.N. "Manufacturing Technology", Metal Cutting and Machine Tools, Tata McGraw–Hill, New Delhi, 2003.
2. P.C. Sharma, "A Text Book of Production Engineering", S. Chand and Co. Ltd, IV edition, 1993.
3. Shrawat N.S. and Narang J.S, 'CNC Machines', Dhanpat Rai & Co., 2002.
4. P.N.Rao, 'CAD/CAM Principles and Applications', TATA Mc Craw Hill, 2007.
5. M.P.Groover and Zimers Jr., 'CAD/CAM' Prentice Hall of India Ltd., 2004.
6. Milton C.Shaw, 'Metal Cutting Principles', Oxford University Press, Second Edition, 2005.
7. Rajput R.K, 'Atext book of Manufacturing Technology', Lakshmi Publications, 2007.
8. Philip F.Ostwald and Jairo Munoz, 'Manufacturing Processes and systems', John Wiley and Sons, 9th Edition,2002.
9. Mikell P.Groover, 'Fundamentals of Modern Manufacturing,Materials, Processes and Systems', John Wiley and Sons, 9th Edition,2007.
10. Chapman. W. A. J and S.J. Martin, Workshop Technology, Part III, Viva Books Private Ltd., 1998

OBJECTIVE

To impart knowledge on the structure, properties, treatment, testing and applications of metals and non-metallic materials so as to identify and select suitable materials for various engineering applications.

Review (Not for Exam):

Crystal structure – BCC, FCC and HCP structure – unit cell – crystallographic planes and directions, miller indices – crystal imperfections, point, line, planar and volume defects – Grain size, ASTM grain size number.

UNIT I CONSTITUTION OF ALLOYS AND PHASE DIAGRAMS 9(L)

Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, Isomorphous, eutectoid, eutectic, peritectic, and peritectoid reactions, Iron – Iron carbide equilibrium diagram. Classification of steel and cast Iron, microstructure, properties and applications.

UNIT II HEAT TREATMENT 9(L)

Definition – Full annealing, stress relief, recrystallisation and spheroidizing –normalising, hardening and tempering of steel. Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram, CCR - Hardenability, Jominy end quench test – Austempering, martempering – case hardening - carburising, nitriding, cyaniding, carbonitriding, flame and induction hardening.

UNIT III MECHANICAL PROPERTIES AND TESTING 9(L)

Mechanism of plastic deformation, slip and twinning – Types of fracture – Testing of materials under tension, compression and shear loads – Hardness tests (Brinell, Vickers and Rockwell), Impact test - Izod and Charpy, Fatigue and creep tests, fracture toughness tests.

UNIT-IV : FERROUS AND NON FERROUS METALS 9(L)

Effect of alloying elements on steel (Mn, Si, Cr, Mo, V, Ti & W) - stainless and tool steels – HSLA - maraging steels – Cast Irons - Grey, White malleable, spheroidal – Graphite, Alloy cast irons, Copper and Copper alloys - Brass, Bronze and Cupronickel – Aluminum and Al-Cu alloy – precipitation hardening– Bearing alloys.

UNITV NON-METALLIC MATERIALS 9(L)

Polymers – types of polymer, commodity and engineering polymers – Properties and applications of PE, PP, PS, PVC, PMMA, PET, PC, PA, ABS, PI, PAI, PPO, PPS, PEEK, PTFE Polymers – Urea and Phenol Formaldehydes – Engineering Ceramics – Introduction to Fibre reinforced plastics.

Total Number of Periods: L= 45 T= 0 45

TEXT BOOKS

1. Kenneth G.Budinski and Michael K.Budinski “Engineering Materials” Prentice-Hall of India Private Limited, 4th Indian Reprint 2002.

REFERENCE BOOKS

1. William D Callister “Material Science and Engineering”, John Wiley and Sons 2007.
2. Raghavan.V “Materials Science and Engineering”, Prentice Hall of India Pvt., Ltd., 2007.
3. Sydney H.Avner “Introduction to Physical Metallurgy” McGraw Hill Book Company, 2007.
4. Dieter G. E., Mechanical Metallurgy, Mc Graw Hill Book Company, 1988.
5. O.P. Khanna , A text book of Materials Science and Metallurgy, Khanna Publishers, 2003.
6. Vijaya. M.S. and G. Rangarajan, Material Science, Tata McGraw-Hill , 2007

TEXT BOOKS

1. Popov E.P, "Engineering Mechanics of Solids", Prentice-Hall of India, New Delhi, 1997
2. Beer F. P. and Johnston R, "Mechanics of Materials", McGraw-Hill Book Co, Third Edition, 2002.

REFERENCES

1. Nash W.A, "Theory and problems in Strength of Materials", Schaum Outline Series, McGraw-Hill Book Co, New York, 1995
2. Kazimi S.M.A, "Solid Mechanics", Tata McGraw-Hill Publishing Co., New Delhi, 1981.
3. Ryder G.H, "Strength of Materials, Macmillan India Ltd"., Third Edition, 2002
4. Ray Hulse, Keith Sherwin & Jack Cain, "Solid Mechanics", Palgrave ANE Books, 2004.
5. Singh D.K "Mechanics of Solids" Pearson Education 2002.
6. Timoshenko S.P, "Elements of Strength of Materials", Tata McGraw-Hill, New Delhi, 1997.

OBJECTIVE

To enable the students to understand the fundamental concepts of Semi Conductors, Transistors, Rectifiers, Digital Electronics and 8085 Microprocessors

UNIT I SEMICONDUCTORS AND RECTIFIERS 9(L)

Classification of solids based on energy band theory-Intrinsic semiconductors-Extrinsic semiconductors-P type and N type-PN junction-Zener effect-Zener diode characteristics-Half wave and full wave rectifiers -Voltage regulation

UNIT II TRANSISTORS AND AMPLIFIERS 12(L)

Bipolar junction transistor- CB, CE, CC configuration and characteristics-Biasing circuits-Class A, B and C amplifiers- Field effect transistor-Configuration and characteristic of FET amplifier-SCR, Diac, Triac, UJT-Characteristics and simple applications-Switching transistors-Concept of feedback-Negative feedback-Application in temperature and motor speed control.

UNIT III DIGITAL ELECTRONICS 9(L)

Binary number system - AND, OR, NOT, NAND, NOR circuits-Boolean algebra-Exclusive OR gate - Flip flops-Half and full adders-Registers-Counters-A/D and D/A conversion.

UNIT IV 8085 MICROPROCESSOR 9(L)

Block diagram of microcomputer-Architecture of 8085-Pin configuration-Instruction set-Addressing modes-Simple programs using arithmetic and logical operations.

UNIT V INTERFACING AND APPLICATIONS OF MICROPROCESSOR 6(L)

Basic interfacing concepts - Interfacing of Input and Output devices-Applications of microprocessor Temperature control, Stepper motor control, traffic light control.

Total Number of Periods: L= 45 T= 0 45

TEXT BOOKS

1. Milman and Halkias, "Integrated Electronics", Tata McGraw-Hill publishers, 1995.
2. Ramesh Goankar, "Microprocessor Architecture", Programming and Applications with 8085, Wiley Eastern, 1998.

REFERENCE BOOKS

1. Malvino and Leach, "Digital Principles and Applications", Tata McGraw-Hill, 1996
2. Mehta V.K, "Principles of Electronics", S. Chand and Company Ltd., 1994
3. Douglas V.Hall, "Microprocessor and Interfacing", Programming and Hardware, Tata McGraw-Hill, 1999.
4. Salivahanan S, Suresh Kumar N, Vallavaraj A, "Electronic Devices and Circuits" First Edition, Tata McGraw-Hill, 1999.

OBJECTIVE

To give a practical hands on exposure to students in the various metal cutting operations using commonly used machine tools

EXERCISES

1. Two or More Measurements in Metal Cutting Experiment (Example: Shear Angle, Cutting Force, Tool Wear etc.)
2. One or More Exercises in Shaper, Slotter, Planner, Drilling, Milling Machines (Example: Round to Square, Dovetail in shaper, Internal keyway cutting in Slotter, Round to square in Planner, Drilling, reaming and tapping in Drilling machine, Gear Milling and Keyway milling in Milling machine.)
3. Two or More Exercises in Grinding / Abrasive machining (Example: Surface Grinding, Cylindrical Grinding.)
4. Two or More Exercises in Assembly of Machined Components for different fits. (Example: Parts machined using Lathes, Shapers, Drilling, Milling, and Grinding Machines etc.)
5. One or More Exercises in Capstan or Turret Lathes
6. One or More Exercises in Gear Machining (Example: Gear Milling, Gear Hobbing etc.)

LIST OF EQUIPMENT

(For a batch of 30 students)

1.	Centre Lathes	-	2 Nos.
2.	Turret and Capstan Lathes	-	1 No
3.	Horizontal Milling Machine	-	1 No
4.	Vertical Milling Machine	-	1 No
5.	Surface Grinding Machine	-	1 No.
6.	Cylindrical Grinding Machine	-	1 No.
7.	Shaper	-	2 Nos.
8.	Slotter	-	1 No.
9.	Planner	-	1 No.
10.	Radial Drilling Machine	-	1 No.
11.	Tool Dynamometer	-	1 No
12.	Gear Hobbing Machine	-	1 No
13.	Tool Makers Microscope	-	1 No

Total Number of Periods: P = 45

OBJECTIVE

To supplement the theoretical knowledge gained in Mechanics of Solids with practical testing for determining the strength of materials under externally applied loads. This would enable the student to have a clear understanding of the design for strength and stiffness

LIST OF EXPERIMENTS

1. Tension test on a mild steel rod
2. Double shear test on Mild steel and Aluminium rods
3. Torsion test on mild steel rod
4. Impact test on metal specimen
5. Hardness test on metals - Brinnell and Rockwell Hardness Number
6. Deflection test on beams
7. Compression test on helical springs
8. Strain Measurement using Rosette strain gauge
9. Effect of hardening- Improvement in hardness and impact resistance of steels.
10. Tempering- Improvement Mechanical properties Comparison
 - (i) Unhardened specimen
 - (ii) Quenched Specimen and
 - (iii) Quenched and tempered specimen.
11. Microscopic Examination of Hardened samples and
 - (ii) Hardened and tempered samples.

LIST OF EQUIPMENT

(for a batch of 30 students)

Universal Tensile Testing machine with double shear attachment – 40 Ton Capacity	1
Torsion Testing Machine (60 NM Capacity)	1
Impact Testing Machine (300 J Capacity)	1
Brinell Hardness Testing Machine	1
Rockwell Hardness Testing Machine	1
Spring Testing Machine for tensile and compressive loads (2500 N)	1
Metallurgical Microscopes	3
Muffle Furnace (800 °C)	

Total Number of Periods: P=45

OBJECTIVE

- i) To make the students understand and interpret drawings of machine components so as to prepare assembly drawings either manually and using standard CAD packages.
- ii) To familiarize the students with Indian Standards on drawing practices and standard components.

DRAWING STANDARDS

Code of practice for Engineering Drawing, BIS specifications – Welding symbols, riveted joints, keys, fasteners – Reference to hand book for the selection of standard components like bolts, nuts, screws, keys etc.

2-D DRAWINGS

Limits, Fits – Tolerancing of individual dimensions- Specification of Fits- Manual Preparation of production drawings and reading of part and assembly drawings.

CAD PRACTICE (USING APPLICATION PACKAGES)

Drawing, Editing, Dimensioning, Plotting Commands, Layering Concepts, Hatching, Detailing, Assembly, basic principles of GD&T (geometric dimensioning & tolerancing)

ASSEMBLY DRAWING (MANUAL & USING APPLICATION PACKAGES)

Manual parts drawing and preparation of assembled views given part details for components followed by practicing the same using CAD packages.

Suggested Assemblies:

Shaft couplings – Plummer block – Screw jack- Lathe Tailstock – Universal Joint – Machine Vice – Stuffing box- safety Valves - Non-return valves- Connecting rod -Piston and crank shaft- Multi plate clutch- Preparation of Bill of materials and tolerance data sheet

Total Number of Periods: L=15 P= 45 60

Use of standard CAD application packages is recommended from the point of view of requirement by industries. However to encourage our national efforts in indigenous development of software packages with focus on open source, students may be encouraged to work with “CollabCAD Software”, developed by:

National Informatics Centre (CAD Group), Govt. of India, A-Block,
C.G.O. Complex, Lodhi Road, New Delhi 110003, 2003”
www.collabcad.com

REFERENCE BOOKS

1. BHATT.N.D. and PANCHAL.V.M., “Machine Drawing”, Charotar Publishing House, 388001, 38th Edition, 2003.
2. P.S.G. Design Data Book
3. Luzadder,Warren.J., and Duff, Jon.M. “Fundamentals of Engineering Drawing”, Prentice Hall India Pvt. Ltd., Eastern Economy Edition, Eleventh Edition,

EQUIPMENT NEEDED (FOR A BATCH OF 30 STUDENTS)

- | | |
|---|-----------|
| 1. Computer System | 30 |
| 17" Graphics Terminal
Pentium IV Processor
80 GB HDD
512 MB RAM
Advanced graphics accelerator | |
| 2. Laser Printer | 01 |
| 3. Plotter (A2 size) | 01 |

Software

30 seats of latest/recent versions of AutoCAD/CATIA/SOLIDWORKS/SOLID EDGE/NX/PRO-E/COLLABCAD or equivalent software